



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3560-4
Job Sheet 187405



Part No: D3560-4

Job Qty: 4 ea

Part Name: Arm



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/4/18

Job Tracking No:

Due Date: 1/11/19

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV D IPP Rev:A New Issue 06-11-10 JLM use-044 IPP REV:B 13.06.03 PER DWG REV:F DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	1/11/19	1/11/19	0.00	0.00	Start Up Machining-2		DJP 19-01-22
100	Bandsaw	4 pcs	1/11/19	1/11/19	0.00	0.12	Bandsaw1		DJP 19-01-22
110	CNC Vertical Machining	4 pcs	1/11/19	1/11/19	0.56	3.60	HAAS1-4		DJP 19-01-22
120	QC	4 pcs	1/11/19	1/11/19	0.00	0.00	QC2 Machining-2		DJP / A 19-01-22
122	Mill Conv	4 pcs	1/11/19	1/11/19	0.00	0.49	Conv Mill 1		19/1/24
124	QC	4 pcs	1/11/19	1/11/19	0.00	0.00	QC2 Machining-2		19/1/24
130	QC	4 pcs	1/11/19	1/11/19	0.00	0.00	QC8 Machining-2		19/01/24
210	Packaging	4 pcs	1/11/19	1/11/19	0.00	0.00	Packaging3-1		CPC
220	QC21-SA	4 Ea	1/11/19	1/11/19	0.00	0.00	QC21		21

Part Op 100 - Cut blanks 15.500" long
Descriptions: 110 - 1- Mill as per Folio FA696 Rev: _____ & Dwg D3560 Rev: _____
210 - LOCATION: WA003

JAN 24 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X05.000	6061-T6 Bar .500 X 5.00	5.5600 ft (1.39 ea)	90-Start up Operation	5036667

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X05.000	6	38	0



Container No: S146895



Part: D3560-4

Job No: 187405

Serial No/Batch: S146895

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 01/22/19

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Part Specifications

Specifications could not be found.

Plex 1/18/19 8:48 AM dart.lacelle.linda

DART AEROSPACE LTD		Work Order: 184405
Description: Arm		Part Number: D3560-4
Inspection Dwg: D3560	Rev: D	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.507	+0.000/-0.001	0.506 ³	✓		Inside Mic.	
Ø0.196	+0.005/-0.001	0.196	✓		G.P.	
Ø1.000	+0.010/-0.001	1.005	✓		Vern.	
Ø0.900	+0.010/-0.001	0.899	✓		Vern.	
0.500	+/-0.010	0.496	✓		Vern.	
0.250	+/-0.010	0.250	✓		Vern.	
0.275	+/-0.010	0.276	✓		Vern.	
0.188	+/-0.010	0.185	✓		Vern.	
1.750	+/-0.010	1.751	✓		Vern.	
1.702	+/-0.010	1.707	✓		Vern.	
Ø0.385 x 100°	+/-0.010 x 0.5°	0.385 x 100°	✓		Vern. JLOS	
0.250 Deep	+/-0.010	0.250	✓		D.C.	

Measured by: DTP / B. A. / W	Audited by:	Prototype Approval:	N/A
Date: 12-1-22	Date:	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	07.01.17	New Issue	KJ/JLM	
B	07.06.13	Dimensions updated per Dwg Rev B	KJ/JLM	
C	10.02.02	Dimensions updated per Dwg Rev C	KJ	